Title: CHEMICAL VAPOR DEPOSITION OF TITANIUM

contact opening being at least partially over the active region, wherein the titanium alloy comprises titanium and an element selected from the group consisting of zinc, cadmium, mercury, aluminum, gallium, indium, tin, silicon, germanium, lead, arsenic and antimony; and a titanium silicide contact coupled to the alloy layer.

- 61. (New) The integrated circuit of claim 60, wherein the titanium alloy includes titanium and zinc.
- 62. (New) The integrated circuit of claim 60, wherein the insulator layer includes silicon dioxide (SiO₂).
- 63. (New) The integrated circuit of claim 60, wherein the electronic device includes a transistor.
- 64. (New) An integrated circuit comprising:
 - a semiconductor substrate;
- a transistor formed on the semiconductor substrate, the transistor having a source/drain region;

an insulating layer over the source/drain region;

- an alloy layer of a titanium alloy within a contact opening in the insulating layer, the contact opening being at least partially over the source/drain region, wherein the titanium alloy comprises titanium and an element selected from the group consisting of zinc, cadmium, mercury, aluminum, gallium, indium, tin, silicon, germanium, lead, arsenic and antimony; and
- a titanium silicide contact coupled to the alloy layer.
- 65. (New) The integrated circuit of claim 64, wherein the titanium alloy includes titanium and zinc.

- 66. (New) The integrated circuit of claim 64, wherein the insulator layer includes silicon dioxide (SiO₂).
- 67. (New) The integrated circuit of claim 64, wherein the contact opening includes a high aspect ratio contact opening.
- 68. (New) An integrated circuit comprising:

a semiconductor substrate;

an electronic device formed on the semiconductor substrate, the electronic device having an active region;

a borophosphous silicate glass (BPSG) layer over the active region;

an alloy layer of a titanium alloy within a contact opening in the borophosphous silicate glass (BPSG) layer, the contact opening being at least partially over the active region, wherein the titanium alloy comprises titanium and an element selected from the group consisting of zinc, cadmium, mercury, aluminum, gallium, indium, tin, silicon, germanium, lead, arsenic and antimony; and a titanium silicide contact coupled to the alloy layer.

- 69. (New) The integrated circuit of claim 68, wherein the titanium alloy includes titanium and zinc.
- 70. (New) The integrated circuit of claim 68, wherein the electronic device includes a transistor.
- 71. (New) The integrated circuit of claim 68, wherein the contact opening includes a high aspect ratio contact opening.

(New) An integrated circuit comprising: 72.

a semiconductor substrate;

an electronic device coupled to the semiconductor substrate, the electronic device having an active region;

an insulating layer over the active region;

an alloy layer of a tranium alloy within a high aspect ratio contact opening in the insulating layer, the high aspect ratio contact opening being at least partially over the active region, wherein the titanium alloy comprises titanium and an element selected from the group consisting of zinc, cadmium, mercury, aluminum, gallium, indium, tin, silicon, germanium, lead, arsenic and antimony; and a titanium silicide contact coupled to the alloy layer.

- (New) The integrated circuit of claim 72, wherein the titanium alloy includes titanium 73. and zinc.
- (New) The integrated circuit of claim, 72, wherein the electronic device includes a 74. transistor.
- (New) The integrated circuit of claim 72, wherein the insulator layer includes silicon 75. dioxide (SiO₂).
- (New) The integrated circuit of claim 72, wherein the insulator layer includes 76. borophosphous silicate glass (BPSG).
- (New) An integrated circuit comprising: 77.

a semiconductor substrate;

a transistor coupled to the semiconductor substrate, the transistor having a source/drain region;

an insulating layer over the source/drain region;

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an alloy layer of a titanium alloy within a high aspect ratio contact opening in the insulating layer, the high aspect ratio contact opening being at least partially over the source/drain region, wherein the titanium alloy comprises titanium and an element selected from the group consisting of zinc, cadmium, mercury, aluminum, gallium, indium, tin, silicon, germanium, lead, arsenic and antimony; and

a titanium silicide contact coupled to the alloy layer.

- 78. (New) The integrated circuit of claim 77, wherein the titanium alloy includes titanium and zinc.
- 79. (New) The integrated circuit of claim 77, wherein the insulator layer includes silicon dioxide (SiO₂).
- 80. (New) The integrated circuit of claim 77, wherein the insulator layer includes borophosphous silicate glass (BPSG).
- 81. (New) An integrated circuit comprising:
 - a semiconductor substrate;
- a transistor coupled to the semiconductor substrate, the transistor having a source/drain region;
 - a borophosphous silicate glass (BPSG) layer over the source/drain region; an alloy layer of a titanium alloy within a high aspect ratio contact opening in the borophosphous silicate glass (BPSG) layer, the high aspect ratio contact opening being at least partially over the source/drain region, wherein the titanium alloy comprises titanium and an element selected from the group consisting of zinc, cadmium, mercury, aluminum, gallium, indium, tin, silicon, germanium, lead, arsenic and antimony; and
 - a titanium silicide contact coupled to the alloy layer.

- 82. (New) The integrated circuit of claim 81, wherein the titanium alloy includes titanium and zinc.
- 83. (New) An integrated circuit comprising: a semiconductor substrate;

an electronic device coupled to the semiconductor substrate, the electronic device having an active region;

an insulating layer over the active region;

an alloy layer of a titanium alloy within a contact opening in the insulating layer, the contact opening being at least partially over the active region, wherein the alloy layer is produced using a method including:

forming a seed layer supported by a substrate by combining a first precursor with a first reducing agent; and

forming the titanium layer supported by the substrate by combining a titanium-containing precursor with the seed layer.

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